

MOUNTING STEPS IN SEQUENCE:

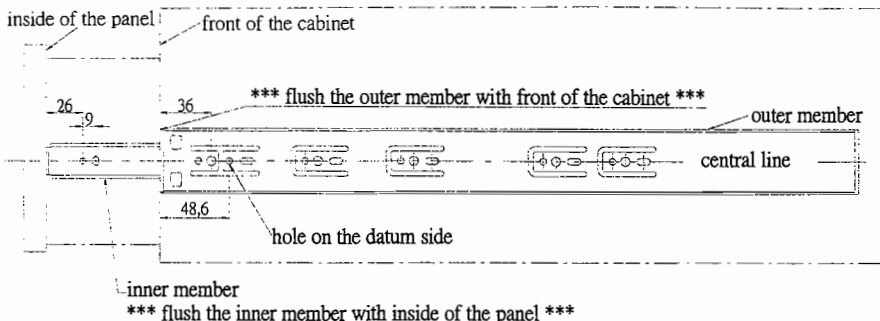
1. CHECKING THE GAP BETWEEN CABINET AND DRAWER, AND THE SLIDES FUNCTION:

- 【 】 [1] Refer to the figures below as confirmed. The soft-closing function may not work properly and could result in poor movement, shorter service life if the gap between cabinet and drawer is out of tolerance.
- 【 】 [2] Pull the inner member to full extension to ensure the blue gliding parts is being pulled out.
- 【 】 [3] Pushing the slide in slowly to the last, 30mm-stroke before completely closing, where should feel some resistance. By the time to push it more, the slide will move in slowly. It's the self-closing mechanism working. Please check for both slides.

2. POSITIONING FOR THE SLIDES

【 】 [1] Draw the central lines on the cabinet and drawer where the outer member and inner member to be mounted.

NOTE: *** flush outer member with the front of cabinet ; flush inner member with the inside of panel***

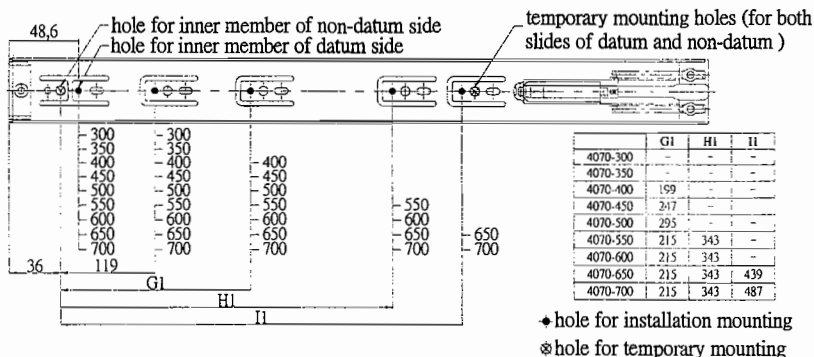


【 】 [2] Mounting the outer member to the cabinet:

To mark the holes positioned as fig. 1. Mark on the hole where 48.6mm away from the front end of outer member (either one of outer members).

The marked outer member is called 'datum side'.

FIG.1 OUTER MEMBER

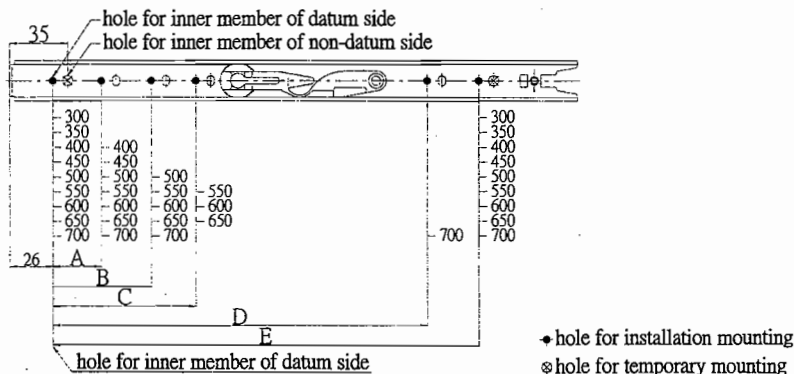


【 】 [3] Mounting the inner member to the drawer:

To mark the holes positioned as fig. 2. Mark on the hole where 26mm away from the front end of inner member (either one of inner members).

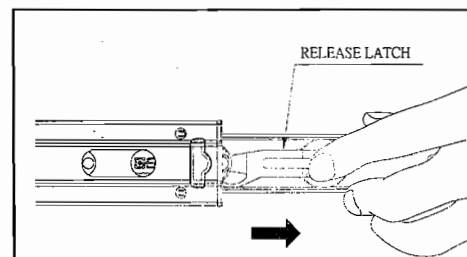
The marked inner member is called 'datum side'.

FIG.2 INNER MEMBER



3. DISCONNECT THE INNER MEMBER

- 【 】 [1] Pull the grey release latch backwards, as figured, to disconnect the inner member. But it will not disconnect the intermediate member from outer member.
- 【 】 [2] Keep the inner member from any impact.



4. FIX THE OUTER MEMBER TEMPORARILY TO THE CABINET

- [1] To drill holes as marked as per step 2.(2). If drill too deep, the cabinet will be drilled through. Be aware of the hole depth should not exceed 6mm. For thin cabinet, please use other optimum screws.
 - [2] Screw the datum holes and temporary hole on the datum side to keep the outer member steady. Adjustment again after screwing may be needed. Be aware that the adjustment cannot be done if screw tightly.
As the intermediate member cannot be disconnected, please move it to screw the holes through the access hole.
 - [3] Screw the temporary hole on the non-datum side to keep the outer member steady. Adjustment again after screwing may be needed. Be aware that the adjustment cannot be done if screw tightly.
 - [4] To ensure the outer member of datum side level by level gauge. If not level, adjust with slight hit by hammer.
 - [5] To have the screws tight completely on the datum side. Not to screw the remaining holes for the moment.
 - [6] Ensure both outer members be level by datum side. If not level, repeat step (4) to adjust.
 - [7] To have the screws tight completely on the non-datum side. Not to screw the remaining holes for the moment.
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5. FIX THE INNER MEMBER TEMPORARILY TO THE DAWER

- [1] To drill holes as marked as per step 2.(3). If drill too deep, the cabinet will be drilled through. Be aware of the hole depth should not exceed 6mm. For thin cabinet, please use other optimum screws.
 - [2] Screw the datum holes and temporary hole on the datum side to keep the inner member steady. Adjustment again after screwing may be needed. Be aware that the adjustment cannot be done if screw tightly.
 - [3] Screw the temporary hole on the non-datum side to keep the inner member steady. Adjustment again after screwing may be needed. Be aware that the adjustment cannot be done if screw tightly.
 - [4] To ensure the inner member of datum side level by level gauge. If not level, adjust with slight hit by hammer.
 - [5] To have the screws tight completely on the datum side. Not to screw the remaining holes for the moment.
 - [6] Ensure both inner members be level by datum side. If not level, repeat step (4) to adjust.
 - [7] To have the screws tighten completely on the non-datum side. Not to screw the remaining holes for the moment.
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6. MOUNTING THE DRAWER TO THE CABINET

- [1] Locate the cage retainer of the intermediate member to catch the guiding parts.
 - [2] Push the intermediate member in completely.
 - [3] Push both inner members slightly thru the guiding parts and keep them on the track of the ball bearing retainers.
 - [4] Push the drawer slowly inwards until it close completely.
 - [5] Open the drawer slowly then close it completely. Repeat for several times.
 - [6] If the drawer cannot be moved smoothly, please take the drawer out to ensure the level and adjust again if necessary.
When pulling the drawer out, you would feel some resistance due to the soft-closing mechanism working.
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7. ENSURE THE SOFT-CLOSING MECHANISM WORKING PROPERLY

- [1] Do the same step of 1.(3) to ensure the soft-closing mechanism working properly.
 - [2] In case of not being able to close completely, push it in strongly until click. Then repeat the step 7.(1).
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4070 Soft-Closing Ball Bearing Drawer Slides

8. FIX THE OUTER MEMBER

- [1] Take the drawer out as per the step 3.
 - [2] Screw the holes tightly as per fig. 1 and remove the screws from the temporary mounting holes.
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9. FIX THE INNER MEMBER

[1] Screw the holes tightly as per fig. 2. It does not matter to screw or remove the screws from the temporary mounting holes. Be sure to screw them tightly if not removing. In case of not enough screws, please remove them from the temporary mounting holes as the 700 mm slides would take more screws (screw for the 'C' hole can be omitted).

10. MOUNTING THE DRAWER TO THE CABINET AGAIN

- [1] Repeat the step 6, mount the drawer to the cabinet again.
 - [2] Repeat the step 7, ensure the self-closing mechanism working.
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11. Finished.
